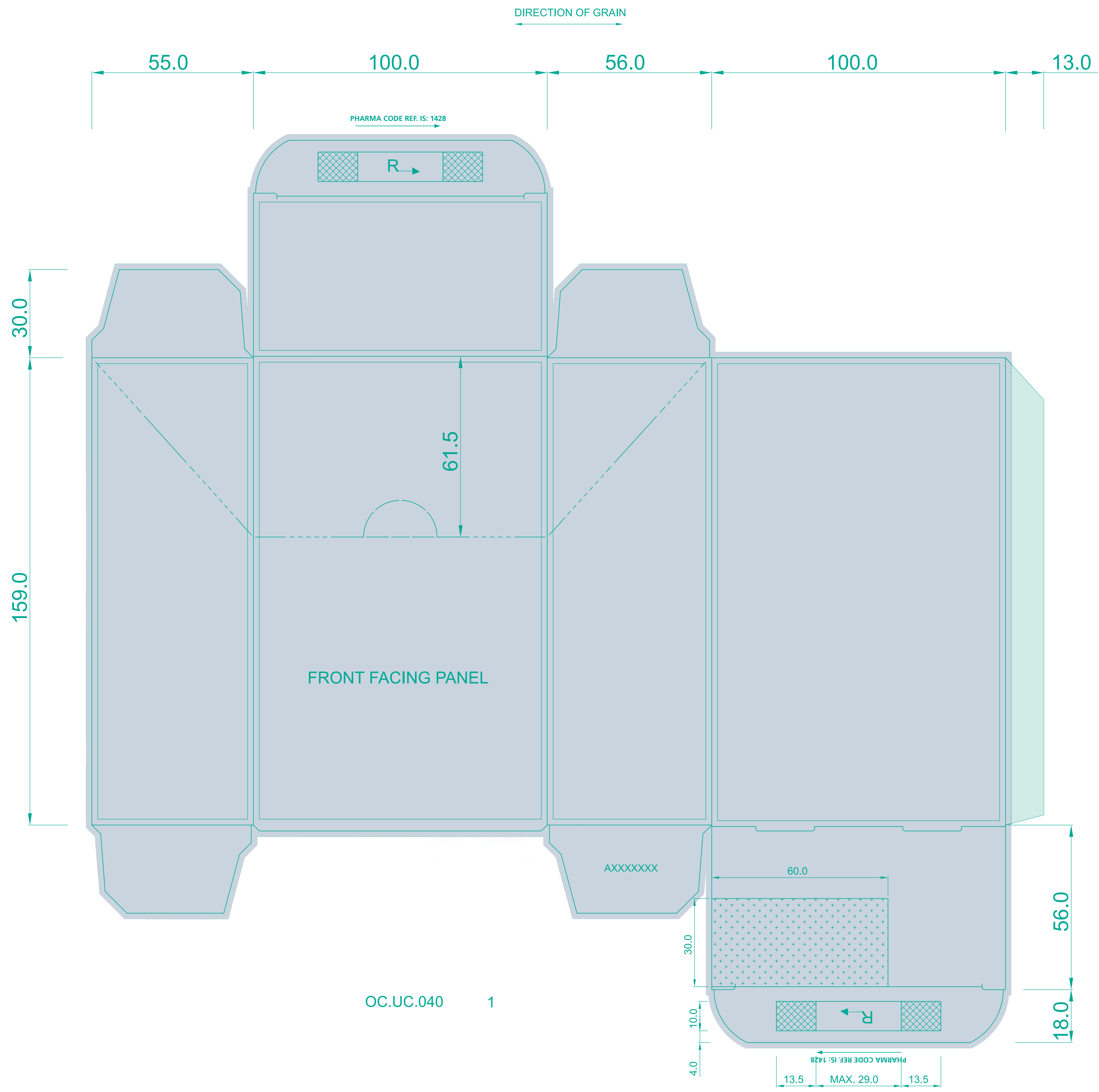




V4		champs		Artwork Information Panel		gsk							
19 - NOV - 2020		D2A		<input type="checkbox"/> Non Production	<input checked="" type="checkbox"/> Production	SGS No: 6143693	CHAMPS No: 000001998						
Total Number of Colours including Varnish & Foils: 7				Manufacturing Site: Dungarvan									
<table border="1"> <tr> <td>1. Cyan</td> <td>2. Magenta</td> <td>3. Yellow</td> <td>4. PANTONE Reflex Blue C</td> <td>5. PANTONE 877 C</td> <td>6. PANTONE 347 C</td> </tr> </table>				1. Cyan	2. Magenta	3. Yellow	4. PANTONE Reflex Blue C	5. PANTONE 877 C	6. PANTONE 347 C	Approving Market: Malaysia-MYS, Philippines-PHL, Singapore-SGP Product Market Trade Name: POLIDENT 3 MINUTES Technical Drawing No: OC.UC.040 Print Process: Offset - Lithography Barcode No: 4800318002132 Formulation Code: Micro Text: N			
1. Cyan	2. Magenta	3. Yellow	4. PANTONE Reflex Blue C	5. PANTONE 877 C	6. PANTONE 347 C								
7. Varnish				Site Change Control No: 230814843									
Total Special Finishes: 0				Component Type: Carton									
				Material Spec No: OC.UC.SPEC.040									
				Pharma Code No: 1428									
				Bar Width Reduction: 30 Micron									
				Body Text Size: 7.0pt									
				Leading: 9.0pt									
				Horizontal Scale: 82%									
				Smallest Text Size: 4.0pt									
Studio Location: Tamworth, UK													

DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type:	Waterbased
Reel unwind:	N/A



OC.UC.040 1

TECHNICAL INFORMATION	
	OVERPRINT AREA TEXT/GRAPHICS FREE LENGTH: 60.0 HEIGHT: 30.0
	PHARMACODE AREA TEXT / GRAPHICS FREE CENTERED HORIZONTALLY ON TUCK FLAPS MAX. CODE LENGTH: 29.0 LEAD IN: 13.5 LEAD OUT: 13.5 BAR HEIGHT: 10.0 DISTANCE FROM TUCK FLAP EDGE: 4.0
AXXXXXXX	ITEM CODE AREA TO BE CENTERED HORIZONTALLY AND VERTICALLY ON THE DUST FLAP
	VARNISH FREE AREA
	CUT
	CREASE
	PARTIAL CUT
	PERFORATION
AMENDMENTS	
1	FIRST ISSUE. CO-0029386.
SUPPLIER REFERENCE No. STAF48	
DRAWING OWNER (SITE) DUNGARVAN	
CARTON 100 x 56 x 159 mm	
PACKAGING MATERIAL DRAWING PACK ARTWORK SHARED SERVICE	DRAWING No. OC.UC.040
COPYRIGHT AND DESIGN RIGHT IS THE PROPERTY OF THE GLAXOSMITHKLINE GROUP OF COMPANIES	VERSION 1
SCALE: 1:1 ALL DIMS. IN MILLIMETRES	GENERAL DRAWING TOLERANCE UNLESS STATED OTHERWISE N/A

V4
19 - NOV - 2020

champs
Artwork Information Panel

gsk

D2A <input type="checkbox"/> Non Production <input type="checkbox"/> Production <input checked="" type="checkbox"/>		SGS No: 6143693	CHAMPS No: 000001998												
Total Number of Colours including Varnish & Foils: 7		Manufacturing Site: Dungarvan	Site Component No: 6200000053331												
<table border="1" style="width: 100%; text-align: center;"> <tr> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> <td style="width: 12.5%;"></td> </tr> <tr> <td>1. Cyan</td> <td>2. Magenta</td> <td>3. Yellow</td> <td>4. PANTONE Reflex Blue C</td> <td>5. PANTONE 877 C</td> <td>6. PANTONE 347 C</td> </tr> </table>								1. Cyan	2. Magenta	3. Yellow	4. PANTONE Reflex Blue C	5. PANTONE 877 C	6. PANTONE 347 C	Approving Market: Malaysia-MYS, Philippines-PHL, Singapore-SGP	Site Change Control No: 200814843
1. Cyan	2. Magenta	3. Yellow	4. PANTONE Reflex Blue C	5. PANTONE 877 C	6. PANTONE 347 C										
7. Varnish		Product Market Trade Name: POLIDENT 3 MINUTES	Component Type: Carton												
Total Special Finishes: 0		Technical Drawing No: OC.UC.040	Material Spec No: OC.UC.SPEC.040												
		Print Process: Offset - Lithography	Pharma Code No: 1428												
		Barcode No: 4800318002132	Bar Width Reduction: 30 Micron												
		Formulation Code:	Body Text Size: 7.0pt Leading: 9.0pt												
		Micro Text: N	Horizontal Scale: 82% Smallest Text Size: 4.0pt												

Studio Location: Tamworth, UK
 AP_CHAMPS_2019_Version 1

DUNGARVAN

Site Additional Artwork Information Panel

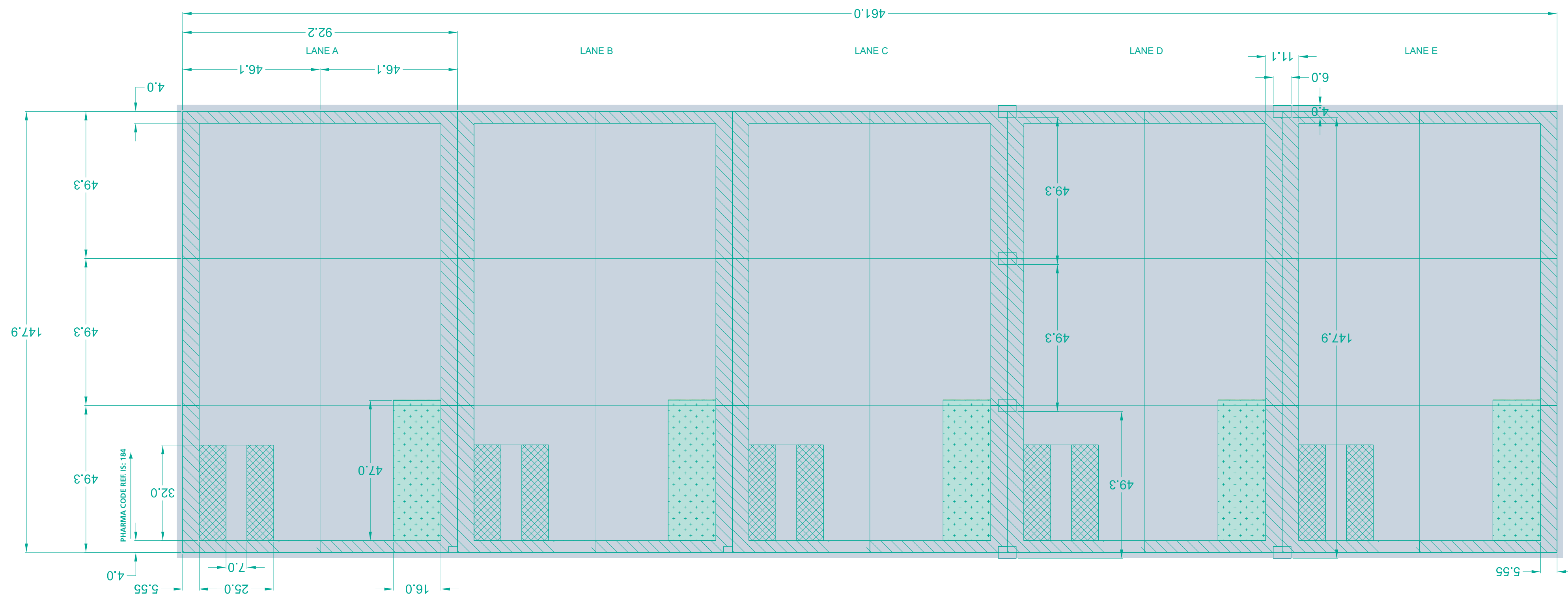
Varnish type:
Waterbased

Reel unwind:
N/A



V4 Artwork Information Panel					
D2A		Non Production		Production <input checked="" type="checkbox"/>	
Total Number of Colours including Varnish & Foils: 7					
1. Process Cyan	2. Process Magenta	3. Process Yellow	4. Pantone 347 C	5. Pantone Reflex Blue C	6. Pantone 877 C
7. Varnish					
Total Special Finishes: 0					
Studio Location: Tamworth					
SGS No: 6143670		CHAMPS No: 000001998		Manufacturing Site: Dungarvan	
Approving Market: Malaysia Philippines Singapore		Site Change Control No: 200814843		Product Market Trade Name: POLIDENT_3 MINUTES	
Technical Drawing No: OC.FL.003		Material Spec No: OC.FL.SPEC.007		Print Process: Rotogravure	
Barcode No: 4800318002125		Pharma Code No: 184		Bar Width Reduction: 0 Micron	
Formulation Code: N/A		Body Text Size: 7.5pt		Leading: 7.5pt	
Micro Text: N		Horizontal Scale: 100%		Smallest Text Size: 6pt	

DUNGARVAN
Site Additional Artwork Information Panel
Varnish type: NC Based
Reel unwind: N/A



TECHNICAL INFORMATION	
	PRINT FREE AREA TEXT/COLOUR/GRAPHICS FREE WITH THE EXCEPTION OF A, B, C etc AND ITEM CODE.
ItemCode	ITEM CODE
	PHARMACODE AREA TEXT/COLOUR/GRAPHICS FREE AREA DIMENSION: 25.0 x 32.0 CODE LENGTH: 32.0 BAR HEIGHT: 7.0 WIDE BAR: 1.5 NARROW BAR: 0.5 GAP: 1.0 ENSURE PHARMACODE IS CENTERED WITHIN AREA.
	CODING AREA PRINT/TEXT/GRAPHICS/VARNISH FREE LENGTH: 16.0 HEIGHT: 47.0
	VARNISH FREE AREA
	PRINT REGISTRATION MARK
	CUT LINE
	PRE-PERFORATION LINE
AMENDMENTS	
1	FIRST ISSUE. CO-0025240.
2	UPDATE TO ALTER ORIENTATION OF DRAWING 180 DEGREES. EYE MARK POSITION CHANGED ALSO. CO-0030046.
DRAWING OWNER (SITE) DUNGARVAN	
Print registered front 461mm Laminate foil (Pharmacode) 12 mic	
PACKAGING MATERIAL DRAWING PACK ARTWORK SHARED SERVICE	DRAWING No. OC.FL.003 VERSION 2
COPYRIGHT AND DESIGN RIGHT IS THE PROPERTY OF THE GLAXOSMITHKLINE GROUP OF COMPANIES	
SCALE: 1:1 ALL DIMS. IN MILLIMETRES	GENERAL DRAWING TOLERANCE UNLESS OTHERWISE STATED N/A

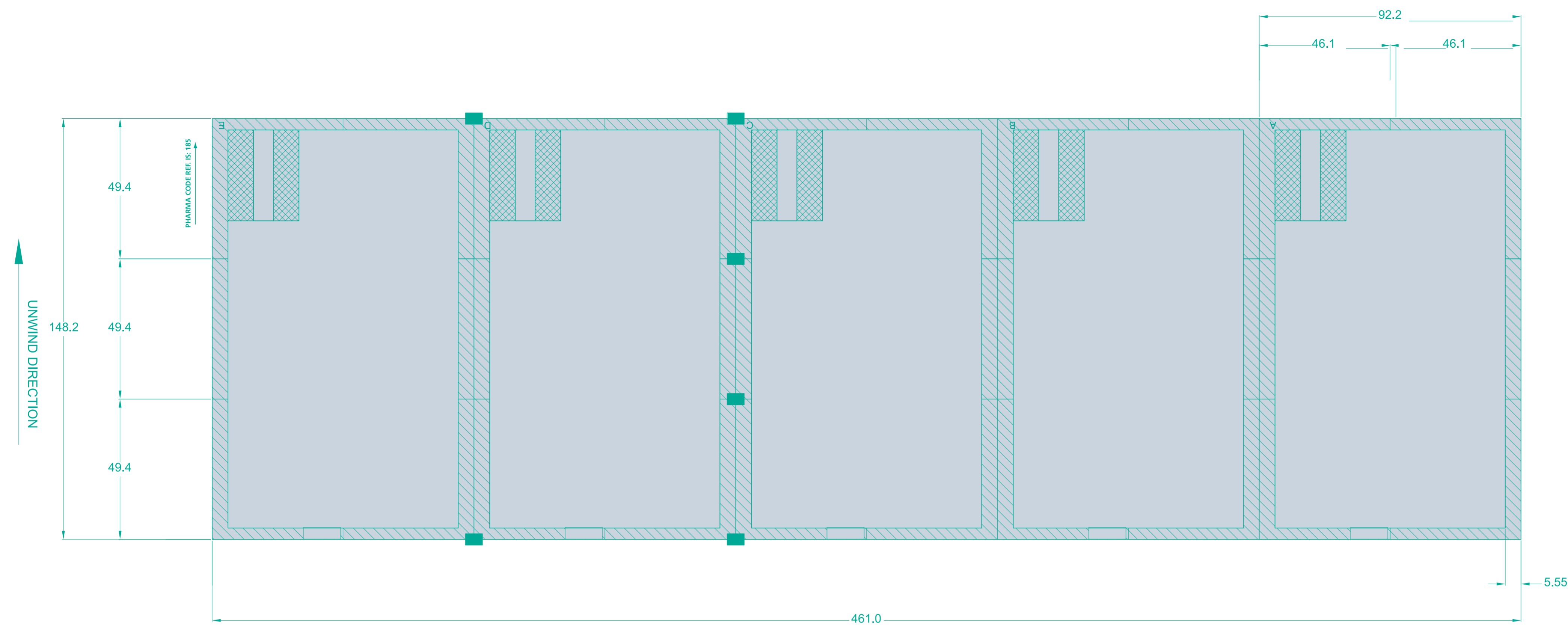
V4 16 - NOV - 2020		champs Artwork Information Panel		gsk	
D2A <input type="checkbox"/> Non Production <input type="checkbox"/> Production <input checked="" type="checkbox"/>		SGS No: 6143670	CHAMPS No: 000001998		
Total Number of Colours including Varnish & Foils: 7		Manufacturing Site: Dungarvan	Site Component No: 62000000053333		
		Approving Market: Malaysia Philippines Singapore	Site Change Control No: 200814843		
1. Process Cyan	2. Process Magenta	Product Market Trade Name: POLIDENT_3 MINUTES	Component Type: Foil		
		Technical Drawing No: OC.FL.003	Material Spec No: OC.FL.SPEC.007		
3. Yellow	4. Pantone 347 C	Print Process: Rotogravure	Pharma Code No: 184		
		Barcode No: 4800318002125	Bar Width Reduction: 0 Micron		
5. Pantone Reflex Blue C	6. Pantone 877 C	Formulation Code: N/A	Body Text Size: 7.5pt		
7. Varnish		Micro Text: N	Leading: 7.5pt		
Total Special Finishes: 0		Horizontal Scale: 100%	Smallest Text Size: 6pt		
Studio Location: Tamworth					

DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type:	NC Based
Reel unwind:	N/A



V4 29 - OCT - 2020		champs		Artwork Information Panel		gsk					
D2A		<input type="checkbox"/> Non Production		<input checked="" type="checkbox"/> Production		SGS No: 6107394					
Total Number of Colours including Varnish & Foils: 7		CHAMPS No: 0000001998		Manufacturing Site: DUNGARVAN		Site Component No: 62000000053334					
<table border="1"> <tr> <td>1. Cyan</td> <td>2. Magenta</td> <td>3. Yellow</td> <td>4. PANTONE 347 C</td> <td>5. PANTONE 877 C</td> <td>6. PANTONE Reflex Blue C</td> </tr> </table>		1. Cyan	2. Magenta	3. Yellow	4. PANTONE 347 C	5. PANTONE 877 C	6. PANTONE Reflex Blue C	Approving Market: Malaysia-MYS, Philippines-PHL, Singapore-SGP Product Market Trade Name: POLIDENT 3 MINUTES Technical Drawing No: OC.FL.004 Print Process: Rotogravure Barcode No: 4800318002125 Formulation Code:		Site Change Control No: 200814843 Component Type: Foil Material Spec No: OC.FL.SPEC.008 Pharma Code No: 185 Bar Width Reduction: 0 Micron Body Text Size: 5.0pt Leading: 6.0pt Horizontal Scale: 85% Smallest Text Size: 5.0pt Micro Text: N	
1. Cyan	2. Magenta	3. Yellow	4. PANTONE 347 C	5. PANTONE 877 C	6. PANTONE Reflex Blue C						
7. Varnish		8. 9. 10. 11. 12.		Barcode No: 4800318002125		Bar Width Reduction: 0 Micron					
Total Special Finishes: 0				Formulation Code:		Body Text Size: 5.0pt					
Studio Location: Tamworth, UK				Micro Text: N		Horizontal Scale: 85%					

DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type: NC Based	
Reel unwind: N/A	



TECHNICAL INFORMATION	
	PRINT FREE AREA TEXT/COLOUR/GRAPHICS FREE WITH THE EXCEPTION OF A, B, C etc AND ITEM CODE.
ItemCode	ITEM CODE
	PHARMACODE AREA TEXT/COLOUR/GRAPHICS FREE AREA DIMENSION: 25.0 x 32.0 CODE LENGTH: 32.0 BAR HEIGHT: 7.0 WIDE BAR: 1.5 NARROW BAR: 0.5 GAP: 1.0 ENSURE PHARMACODE IS CENTERED WITHIN AREA.
	PRINT REGISTRATION MARK
	CUT LINE
	PRE-PERFORATION LINE
AMENDMENTS	
1	FIRST ISSUE. CO-0025240.
2	UPDATE TO ALTER ORIENTATION OF DRAWING 180 DEGREES. EYE MARK POSITION CHANGED ALSO. CO-0030046.
DRAWING OWNER (SITE) DUNGARVAN	
Print registered Back 461mm Laminate foil (Pharmacode) 12 mic	
PACKAGING MATERIAL DRAWING PACK ARTWORK SHARED SERVICE	DRAWING No. OC.FL.004 VERSION 2
COPYRIGHT AND DESIGN RIGHT IS THE PROPERTY OF THE GLAXOSMITHKLINE GROUP OF COMPANIES	
SCALE: 1:1 ALL DIMS. IN MILLIMETRES	GENERAL DRAWING TOLERANCE UNLESS OTHERWISE STATED N/A

V4 29 - OCT - 2020	champs	Artwork Information Panel	gsk												
D2A	<input type="checkbox"/> Non Production	<input checked="" type="checkbox"/> Production	SGS No: 6107394 CHAMPS No: 0000001998												
Total Number of Colours including Varnish & Foils: 7		Manufacturing Site: Dungarvan Site Component No: 62000000053334													
<table border="1"> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1. Cyan</td> <td>2. Magenta</td> <td>3. Yellow</td> <td>4. PANTONE 347 C</td> <td>5. PANTONE 877 C</td> <td>6. PANTONE Reflex Blue C</td> </tr> </table>								1. Cyan	2. Magenta	3. Yellow	4. PANTONE 347 C	5. PANTONE 877 C	6. PANTONE Reflex Blue C	Approving Market: Malaysia-MYS, Philippines-PHL, Singapore-SGP Site Change Control No: 200814843	
1. Cyan	2. Magenta	3. Yellow	4. PANTONE 347 C	5. PANTONE 877 C	6. PANTONE Reflex Blue C										
7. Varnish		Product Market Trade Name: POLIDENT 3 MINUTES Component Type: Foil													
Total Special Finishes: 0		Technical Drawing No: OC.FL.004 Material Spec No: OC.FL.SPEC.008													
		Print Process: Rotogravure Pharma Code No: 185													
		Barcode No: 4800318002125 Bar Width Reduction: 0 Micron													
		Formulation Code: Body Text Size: 5.0pt Leading: 6.0pt													
		Micro Text: N Horizontal Scale: 85% Smallest Text Size: 5.0pt													
Studio Location: Tamworth, UK															

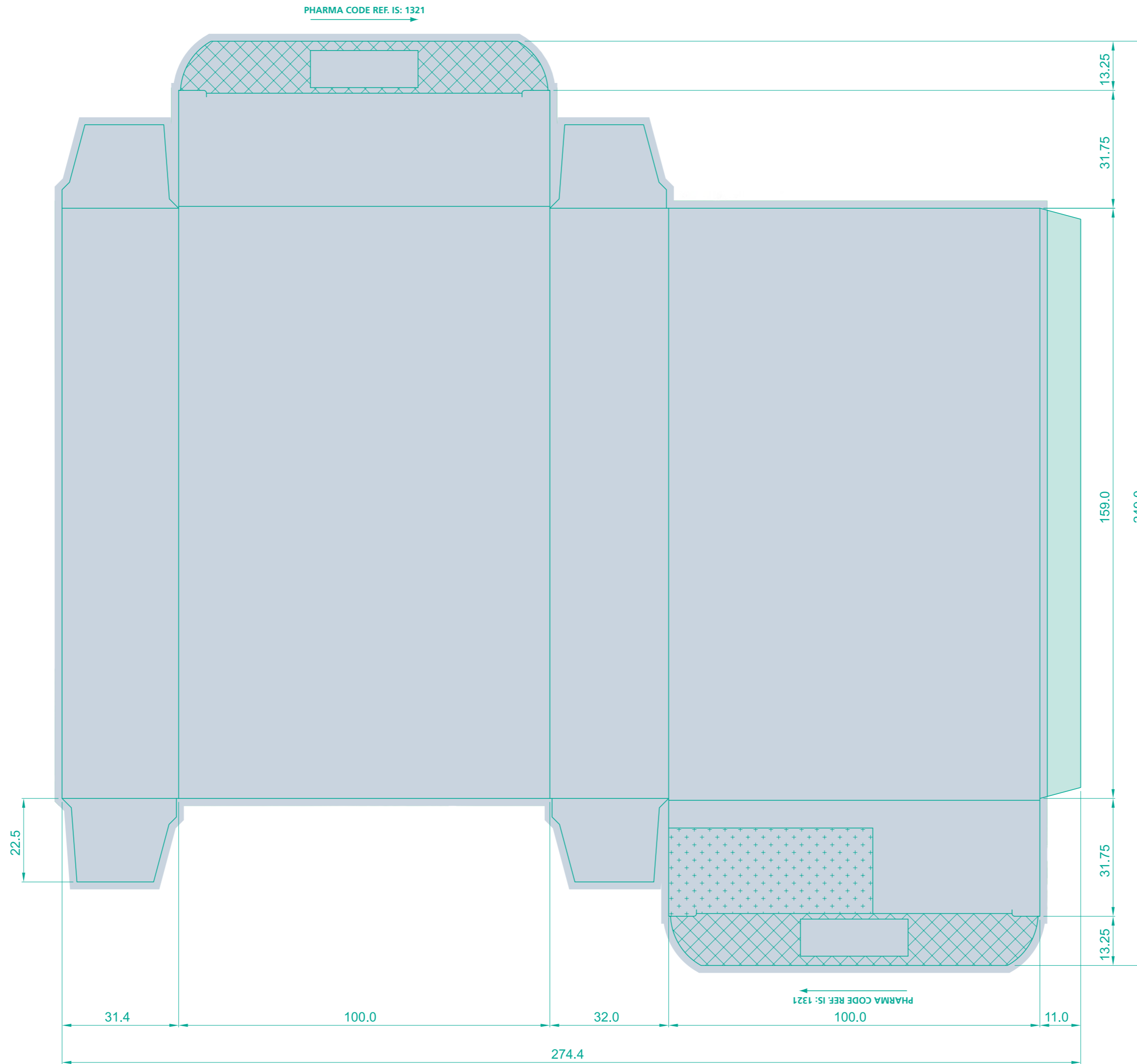
DUNGARVAN
Site Additional Artwork Information Panel
Varnish type: NC Based
Reel unwind: N/A

OC.FL.004 2



DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type:	WATERBASED
Reel unwind:	N/A

V2 23 - SEP - 2020		champs		Artwork Information Panel		gsk	
D2A <input type="checkbox"/>		Non Production <input type="checkbox"/>		Production <input checked="" type="checkbox"/>		SGS No: 6148844	
CHAMPS No: 000002633		Manufacturing Site: Dungarvan		Site Component No: 62000000047578		Approving Market: Malaysia-MYS Philippines-PHL Singapore-SGP	
Total Number of Colours including Varnish & Foils: 7		Product Market Trade Name: POLIDENT 3 MINUTES		Component Type: Carton		Technical Drawing No: OC.UC.017	
1. Cyan		2. Magenta		3. Yellow		4. PANTONE 347 C	
5. PANTONE Reflex Blue C		6. PANTONE 877 C		7. Varnish		8.	
9.		10.		11.		12.	
Total Special Finishes: 0		Barcode No: 9403099315160		Formulation Code: NA		Micro Text: N	
Studio Location: Tamworth, UK		Bar Width Reduction: 30 Micron		Body Text Size: 5.0pt		Leading: 5.0pt	
AIP_CHAMPS_2019_Version 1		Horizontal Scale: 85%		Smallest Text Size: 5.0pt			



TECHNICAL INFORMATION	
	OVERPRINT AREA TEXT/GRAPHICS FREE LENGTH: 55.0 HEIGHT: 23.0
	PHARMACODE AREA CENTERED HORIZONTALLY ON TUCK FLAPS TEXT/GRAPHICS FREE MAXIMUM CODE LENGTH: 29.0 LEAD IN: 35.5 LEAD OUT: 35.5 BAR HEIGHT: 10.0 DISTANCE FROM TUCK FLAP EDGE: 2.5
AXXXXXX	ITEM CODE AREA TO BE CENTERED HORIZONTALLY AND VERTICALLY ON THE DUST FLAP
	VARNISH FREE AREA
	CUT
	FOLD/CREASE
AMENDMENTS	
1.0	FIRST ISSUE.CO-0080630
2.0	AMENDMENTS MADE TO OVERPRINT AREA. CO-0083724.
3	DRAWING ROTATED 180°. CO-0107151.
4	CHANGED THE DRAWING TITLE, REMOVED COPY & GRAPHICS READ DIRECTION FROM TOP PANEL. CO-0032096.
SUPPLIER REFERENCE	F735
DRAWING OWNER (SITE)	DUNGARVAN
Carton Denture Tabs 30/36 100 x 32 x 159 mm	
PACKAGING MATERIAL DRAWING PACK ARTWORK SHARED SERVICE	DRAWING No. VERSION OC.UC.017 4
COPYRIGHT AND DESIGN RIGHT IS THE PROPERTY OF THE GLAXOSMITHKLINE GROUP OF COMPANIES	
SCALE: 1:1	GENERAL DRAWING TOLERANCE UNLESS STATED OTHERWISE
ALL DIMS. IN MILLIMETRES	N/A

DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type: WATERBASED	
Reel unwind: N/A	

V2 23 - SEP - 2020		champs		Artwork Information Panel		gsk	
D2A		<input type="checkbox"/> Non Production		<input checked="" type="checkbox"/> Production		SGS No: 6148844	
Total Number of Colours including Varnish & Foils: 7		Manufacturing Site: Dungarvan		Site Component No: 6200000047578		CHAMPS No: 000002633	
		Approving Market: Malaysia-MYS Philippines-PHL Singapore-SGP		Site Change Control No: 200734114		Product Market Trade Name: POLIDENT 3 MINUTES	
1. Cyan	2. Magenta	3. Yellow	4. PANTONE 347 C	5. PANTONE Reflex Blue C	6. PANTONE 877 C	Component Type: Carton	
7. Varnish		8.		9.		Technical Drawing No: OC.UC.017	
Total Special Finishes: 0		10.		11.		Material Spec No: OC.UC.SPEC.008	
		12.				Pharma Code No: 1321	
						Barcode No: 9403099315160	
						Bar Width Reduction: 30 Micron	
						Formulation Code: NA	
						Body Text Size: 5.0pt	
						Leading: 5.0pt	
						Micro Text: N	
						Horizontal Scale: 85%	
						Smallest Text Size: 5.0pt	
Studio Location: Tamworth, UK							



V2 02 - OCT - 2020						Artwork Information Panel																							
D2A		Non Production		Production <input checked="" type="checkbox"/>		SGS No: 6148859		CHAMPS No: 000002633																					
Total Number of Colours including Varnish & Foils: 1						Manufacturing Site: Dungarvan		Site Component No: 6200000047581																					
<table border="1"> <tr> <td colspan="2">PANTONE</td> <td colspan="2"></td> <td colspan="2"></td> </tr> <tr> <td>1. 347 C</td> <td>2.</td> <td>3.</td> <td>4.</td> <td>5.</td> <td>6.</td> </tr> <tr> <td>7.</td> <td>8.</td> <td>9.</td> <td>10.</td> <td>11.</td> <td>12.</td> </tr> </table>						PANTONE						1. 347 C	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	Approving Market: Malaysia-MYS Philippines-PHL Singapore-SGP		Site Change Control No: 200734114			
PANTONE																													
1. 347 C	2.	3.	4.	5.	6.																								
7.	8.	9.	10.	11.	12.																								
Total Special Finishes: 0						Product Market Trade Name: POLIDENT 3 MINUTES		Component Type: Foil																					
						Technical Drawing No: OC.FL.002		Material Spec No: OC.FL.SPEC.002																					
						Print Process: Rotogravure		Pharma Code No: 162																					
						Barcode No:		Bar Width Reduction:																					
						Formulation Code: NA		Body Text Size: 5.5pt																					
						Micro Text: N		Leading: 5.5pt																					
								Horizontal Scale: 80%																					
								Smallest Text Size: 5.5pt																					
Studio Location: Tamworth, UK																													

DUNGARVAN	
Site Additional Artwork Information Panel	
Varnish type:	N/A
Reel unwind:	N/A



TECHNICAL INFORMATION

	PRINT FREE AREA TEXT/COLOUR/GRAPHICS FREE WITH THE EXCEPTION OF A, B, C etc AND ITEM CODE.
ItemCode	ITEM CODE
	PHARMACODE AREA TEXT/COLOUR/GRAPHICS FREE CODE LENGTH: 27.0 BAR HEIGHT: 06.0 PHARMACODE ON THIS DRAWING IS TO BE THE 'MINIATURE VERSION' AS PER THE TECH DOC. ENSURE PHARMACODE IS CENTERED.
	CUT LINE
	CREASE LINE

OC.FL.002 2

AMENDMENTS

1	FIRST ISSUE. CO-0127891.
2	REPOSITIONED ITEM CODES. CO-0140157.

DRAWING OWNER (SITE) DUNGARVAN

461mm wide Laminate foil (Pharmacode)

PACKAGING MATERIAL DRAWING PACK ARTWORK SHARED SERVICE	<input type="checkbox"/>	DRAWING No.	VERSION
COPYRIGHT AND DESIGN RIGHT IS THE PROPERTY OF THE GLAXOSMITHKLINE GROUP OF COMPANIES		OC.FL.002	2
SCALE: 1:1	GENERAL DRAWING TOLERANCE UNLESS OTHERWISE STATED		
ALL DIMS. IN MILLIMETRES	N/A		

V2 02 - OCT - 2020		champs		Artwork Information Panel		gsk	
D2A <input type="checkbox"/> Non Production <input type="checkbox"/> Production <input checked="" type="checkbox"/>		SGS No: 6148859		CHAMPS No: 0000002633			
Total Number of Colours including Varnish & Foils: 1		Manufacturing Site: Dungarvan		Site Component No: 6200000047581			
		Approving Market: Malaysia-MYS Philippines-PHL Singapore-SGP		Site Change Control No: 200734114			
PANTONE		Product Market Trade Name: POLIDENT 3 MINUTES		Component Type: Foil			
1. 347 C	2.	3.	4.	5.	6.	Technical Drawing No: OC.FL.002	
						Material Spec No: OC.FL.SPEC.002	
						Print Process: Rotogravure	
						Pharma Code No: 162	
						Barcode No:	
						Bar Width Reduction:	
Total Special Finishes: 0		Formulation Code: NA		Body Text Size: 5.5pt		Leading: 5.5pt	
						Horizontal Scale: 80%	
						Smallest Text Size: 5.5pt	
Micro Text: N							
Studio Location: Tamworth, UK							

DUNGARVAN
Site Additional Artwork Information Panel
Varnish type: N/A
Reel unwind: N/A